



MIAMI-DADE COUNTY, FLORIDA  
METRO-DADE FLAGLER BUILDING

**BUILDING CODE COMPLIANCE OFFICE**  
METRO-DADE FLAGLER BUILDING  
140 WEST FLAGLER STREET, SUITE 1603  
MIAMI, FLORIDA 33130-1563  
(305) 375-2901 FAX (305) 375-2908

**CONTRACTOR LICENSING SECTION**  
(305) 375-2527 FAX (305) 375-2558

**CONTRACTOR ENFORCEMENT DIVISION**  
(305) 375-2966 FAX (305) 375-2908

**PRODUCT CONTROL DIVISION**  
(305) 375-2902 FAX (305) 372-6339

## **PRODUCT CONTROL NOTICE OF ACCEPTANCE**

**Andersen Corporation**  
**100 Fourth Avenue North**  
**Bayport, MN 55003-1096**

Your application for Notice of Acceptance (NOA) of:

**FWG 6080 Wood Sliding Glass Door (Standard)**

under Chapter 8 of the Code of Miami-Dade County governing the use of Alternate Materials and Types of Construction, and completely described herein, has been recommended for acceptance by the Miami-Dade County Building Code Compliance Office (BCCO) under the conditions specified herein.

This NOA shall not be valid after the expiration date stated below. BCCO reserves the right to secure this product or material at any time from a jobsite or manufacturer's plant for quality control testing. If this product or material fails to perform in the approved manner, BCCO may revoke, modify, or suspend the use of such product or material immediately. BCCO reserves the right to revoke this approval, if it is determined by BCCO that this product or material fails to meet the requirements of the South Florida Building Code.

The expense of such testing will be incurred by the manufacturer.

**ACCEPTANCE NO.: 01-0803.11**

**EXPIRES: 09/30/2006**

Raul Rodriguez  
Chief Product Control Division

**THIS IS THE COVERSHEET, SEE ADDITIONAL PAGES FOR SPECIFIC AND GENERAL**  
**CONDITIONS**  
**BUILDING CODE & PRODUCT REVIEW COMMITTEE**

This application for Product Approval has been reviewed by the BCCO and approved by the Building Code and Product Review Committee to be used in Miami-Dade County, Florida under the conditions set forth above.

Francisco J. Quintana, R.A.  
Director  
Miami-Dade County  
Building Code Compliance Office

**APPROVED: 09/06/2001**

Andersen Corporation

ACCEPTANCE No.: 01-0803.11

APPROVED : SEP 06 2001

EXPIRES : September 30, 2006

NOTICE OF ACCEPTANCE: SPECIFIC CONDITIONS

**1. SCOPE**

- 1.1** This **renews** Notice of Acceptance No. 00-0508.11, which was issued on October 19, 2000. It renews the approval of a wood sliding glass door, as described in Section 2 of this Notice of Acceptance, designed to comply with the South Florida Building Code, 1994 Edition for Miami-Dade County, for the locations where the pressure requirements, as determined by SFBC Chapter 23, do not exceed the Design Pressure Rating values indicated in the approved drawings.

**2. PRODUCT DESCRIPTION**

- 2.1** The Series **"FWG 6080 Frenchwood Gliding" Wood Sliding Glass Door (XO) (Standard)** and its components shall be constructed in strict compliance with the following document: Drawing No. **DADE-51170-80**, titled "UNIT, FWG 80 STANDARD", Sheets 1 thru 3 of 3, dated 02/07/00, signed and sealed by Richard Boyette, P.E., bearing the Miami-Dade County Product Control renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division. These documents shall hereinafter be referred to as the approved drawings.

**3. LIMITATIONS**

- 3.1** This approval applies to single unit applications of a wood sliding glass door, as shown approved drawings.

**4. INSTALLATION:**

- 4.1** The wood sliding glass door and its components shall be installed in strict compliance with the approved drawings.
- 4.2** Hurricane protection system (shutters): the installation of this unit **will require** a hurricane protection system.

**5. LABELING**

- 5.1** Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved".

**6. BUILDING PERMIT REQUIREMENTS**

- 6.1** Application for building permit shall be accompanied by two copies of the following:
- 6.1.1** This Notice of Acceptance.
- 6.1.2** Duplicate copies of the approved drawings, as identified in section 2 of this Notice of Acceptance, clearly marked to show the components selected for the proposed installation.
- 6.1.3** Any other documents required by the Building Official or the South Florida Building Code (SFBC) in order to properly evaluate the installation of this system.

  
Raul Rodriguez, Chief  
Product Control Division

Andersen Corporation


ACCEPTANCE No.: 01-0803.11

APPROVED : SEP 06 2001

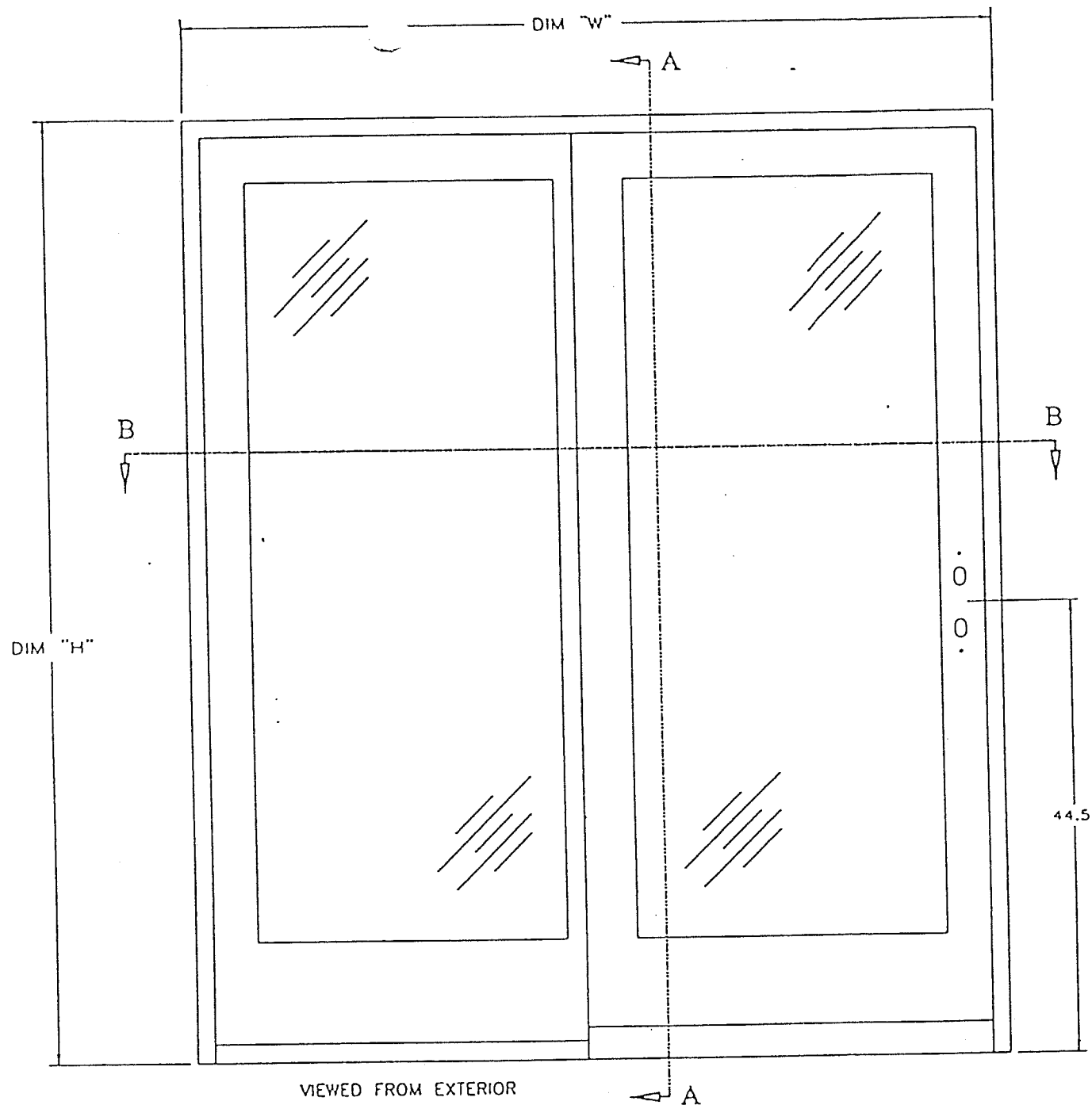
EXPIRES : September 30, 2006

NOTICE OF ACCEPTANCE: STANDARD CONDITIONS

1. Renewal of this Acceptance (approval) shall be considered after a renewal application has been filed and the original submitted documentation, including test supporting data, engineering documents, are no older than eight (8) years.
2. Any and all approved products shall be permanently labeled with the manufacturer's name, city, state, and the following statement: "Miami-Dade County Product Control Approved", or as specifically stated in the specific conditions of this Acceptance.
3. Renewals of Acceptance will not be considered if:
  - a) There has been a change in the South Florida Building Code affecting the evaluation of this product and the product is not in compliance with the code changes;
  - b) The product is no longer the same product (identical) as the one originally approved.
  - c) If the Acceptance holder has not complied with all the requirements of this acceptance, including the correct installation of the product;
  - d) The engineer who originally prepared, signed and sealed the required documentation initially submitted, is no longer practicing the engineering profession.
4. Any revision or change in the materials, use, and/or manufacture of the product or process shall automatically be cause for termination of this Acceptance, unless prior written approval has been requested (through the filing of a revision application with appropriate fee) and granted by this office.
5. Any of the following shall also be grounds for removal of this Acceptance:
  - a) Unsatisfactory performance of this product or process;
  - b) Misuse of this Acceptance as an endorsement of any product, for sales, advertising or any other purpose.
6. The Notice of Acceptance number preceded by the words Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the Notice of Acceptance is displayed, then it shall be done in its entirety.
7. A copy of this Acceptance as well as approved drawings and other documents, where it applies, shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at all times. The engineer does not need to reseal the copies.
8. Failure to comply with any section of this Acceptance shall be cause for termination and removal of Acceptance.
9. This Acceptance contains pages 1, 2 and this last page 3.

  
Raul Rodriguez, Chief  
Product Control Division

**END OF THIS ACCEPTANCE**



# NOTES:

1. INSTALLATION METHODS:  
THE SILL IS SET IN SILICONE BACKBEDDING. THE JAMBS ARE SECURED WITH SEVEN  $\frac{1}{10}$  X 2-1/2" SCREWS THROUGH EACH JAMB INTO OPENING SPACED 10" FROM THE SILL, HEAD, AND THE REST SPACED AT 15" O.C..  
THE HEAD IS SECURED WITH FIVE  $\frac{1}{10}$  X 2-1/2" (FOR 5068 SIZES) AND SIX  $\frac{1}{10}$  X 2-1/2" (FOR 6068 SIZES) SCREWS THROUGH HEAD INTO OPENING SPACED 8" FROM EACH JAMB AND THE REST SPACED AT 15" O.C..
2. STRUCTURAL DESIGN PRESSURE RATINGS FOR ALL SIZES = +45 PSF/-53.3 PSF.
3. GLAZING SPECIFICATIONS:  
THE PANELS UTILIZE NOMINAL 3/4" HIGH PERFORMANCE INSULATING GLASS FABRICATED FROM TWO NOMINAL 5/32" TEMPERED SHEETS AND A DESICCANT FILLED SPACER SYSTEM.  
GLAZING METHOD: GLASS IS SET FROM THE INTERIOR AGAINST THE SILICONE BACKBEDDING AND THEN WOOD GLAZING STOPS ARE USED ON THE INTERIOR, SECURED WITH 1-1/4" FINISHING NAILS SPACED 8" ON CENTER.  
GLASS DITE = .563".
4. FRAME CONSTRUCTION:  
CORNERS ARE COPED, BUTTED, GLUED AND THEN FASTENED USING FOUR  $\frac{1}{10}$  X 2-1/2" LONG SCREWS PER HEAD JAMB CORNER AND THREE  $\frac{1}{10}$  X 2-1/2" LONG SCREWS PER SILL JAMB CORNER.  
THE SILL INSERTS BELOW THE STATIONARY PANEL ARE REINFORCED WITH FOUR 2" X 3/8" RIBBED ALUMINUM ANGLES POSITIONED 2", 24", 28" AND 32" FROM FRAME JAMB AND IS SECURED TO THE SILL WITH FOUR  $\frac{1}{10}$  X 1" SCREWS.
5. PANEL CONSTRUCTION:  
THE WOOD PANELS CONTAIN BLIND MORTISE AND TENON, DOWEL AND GLUED CORNER CONSTRUCTION. THE STATIONARY PANEL WAS SECURED TO THE FRAME WITH SIX  $\frac{1}{8}$  X 1" SCREWS THROUGH THE SILL INSERT FLANGE INTO THE PANEL. THE TOP RAIL OF THE STATIONARY PANEL WAS SECURED TO THE FRAME WITH A 1-3/4" X BY 1-5/8" ANGLE METAL BRACKET. THE BRACKET WAS SECURED TO THE FRAME WITH TWO  $\frac{1}{8}$  X 1" SCREWS INTO THE PANEL & 3  $\frac{1}{8}$  X 1" SCREWS INTO THE FRAME.  
THE OPERATING PANEL WAS HELD IN THE GUIDE TRACK USING A 1-1/2" X 1/2" WOOD GUIDE STOP WHICH WAS SECURED TO THE FRAME WITH  $\frac{1}{8}$  X 1/2" LONG SCREWS SPACED 7-1/2" ON CENTER.
6. WEATHERSTRIPPING:  
.531" VINYL FLAP, 2 ROWS AT MEETING STILES, ONE ROW EACH STILE.  
.275" VINYL LEAF, ONE ROW AT STATIONARY PANEL JAMB AND HEAD.  
.250" DIAMETER VINYL BULB, ONE ROW AT OPERATING PANEL MEETING STILE.
7. MIAMI-DADE COUNTY APPROVED IMPACT RESISTANT SHUTTERS ARE REQUIRED FOR INSTALLATION OF THIS UNIT.

FWG-6068	71.250	95.500
FWG-5068	59.250	95.500
UNIT DES.	DIM "W"	DIM "H"

FWG-6068	36.000	92.141
FWG-5068	30.000	92.141
PANEL DES.	WIDTH	HEIGHT
PANEL DIMENSIONS		

FWG-6068	7
FWG-5068	7
UNIT DES.	# OF SCREWS THROUGH EACH SIDE JAMB

FWG-6068	6
FWG-5068	5
UNIT DES.	# OF SCREWS THROUGH HEAD JAMB

2	DOWELS, DIA .438 X 6.500"	ATTACHMENT OF BOTTOM RAIL TO STILES
2	DOWELS, DIA .438 X 5.000"	ATTACHMENT OF TOP RAIL TO STILES
BEAD	SILICONE	ATTACHMENT OF SILL TO ROUGH OPENING
BEAD	SILICONE	ATTACHMENT OF SIDE JAMBS TO HEAD & SILL
1	BRACKET	ATTACHMENT OF STATIONARY PANEL TO FRAME
18	SCREWS $\frac{1}{7}$ X .625"	ATTACHMENT OF MEETING STILE W.S. TO PANELS
7-9	SCREWS, BRASS $\frac{1}{8}$ X 1.500"	ATTACHMENT OF INSIDE STOP TO HEAD JAMB
5	SCREWS, $\frac{1}{8}$ X 1"	ATTACHMENT OF BRACKET TO STATIONARY PANEL & HEAD JAMB
4	SCREWS, $\frac{1}{8}$ X 1.000"	ATTACHMENT OF STATIONARY PANEL TO SILL FILLER
14	SCREWS, $\frac{1}{10}$ X 2.500"	ATTACHMENT OF SIDE JAMBS TO HEAD JAMBS & TO THE SILL
QTY.	DESCRIPTION	LOCATION
FRAME & PANEL FASTENERS LIST		

## PRODUCT RENEWED

ACCEPTANCE No. 01-0803.11

EXPIRATION DATE September 30 2006

By [Signature]  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE

APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE  
DATE October 19, 2000  
BY [Signature]  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE  
ACCEPTANCE NO. 00-0508.11

RICHARD BOYETTE  
RICHARD BOYETTE  
FL 33411  
11 41st St, Bch, FL 33411  
RICHARD BOYETTE  
(561) 366-5166 / Fax

[Signature] 2/15/00

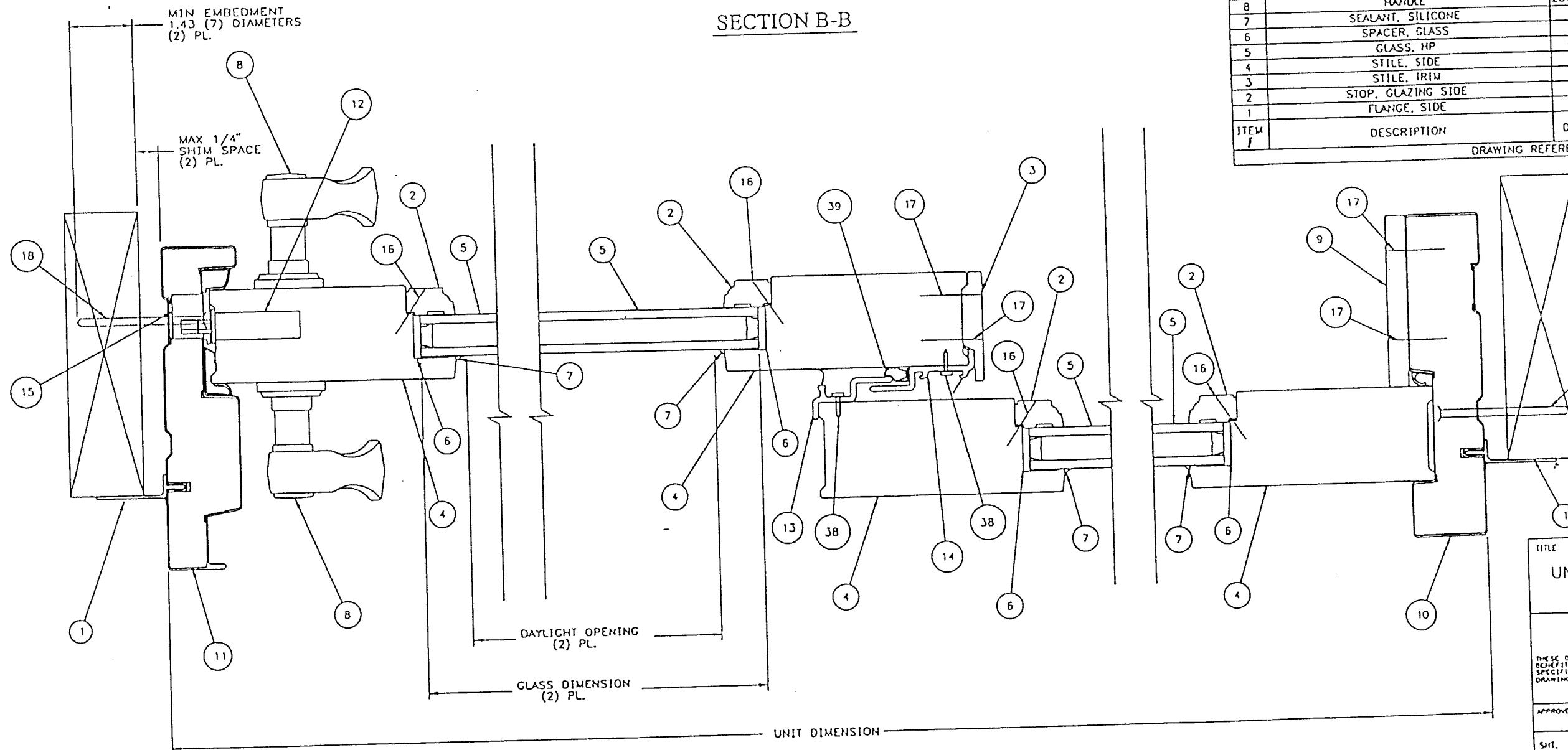
TITLE	
UNIT, FWG 80 STANDARD	
Andersen Corporation Bayport, Minnesota 55003	
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APPROVE/DATE	DRAWING NUMBER
2/7/00	DADE-51170-80
SHT. 1 OF 3	

FWG-606B	28.250	27.125	36.125
FWG-506B	22.250	21.125	30.125
UNIT	GLASS	DAYLIGHT	UNIT
DES.	DIMENSION	OPENING	DIMENSION
WIDTH			

38	SCREW, 17 X .625"	3621100	STEEL	-	-
	SCREW, 18 X 1.000"	3621100	STEEL	-	-
	SCREW, 18 X 1.500"	3621100	STEEL	-	-
35	FLANGE, HEAD	50001	VINYL	-	-
34	GUIDE, SCREEN	50101	VINYL	1.125	.900
33	FLASHING, HEAD	50053	ALUMINUM	1.312	1.335
32	STOP, HEAD PARTING	51039	VINYL	1.030	.391
31	STOP, HEAD INSIDE	51047	VINYL	.750	.710
30	RAIL, TOP STATIONARY	51036	WOOD	.765	.719
29	RAIL, TOP OPERATING	51021	WOOD	4.430	1.719
28	STOP, GLAZING RAILS	51021	WOOD	4.430	1.719
27	RAIL, BOTTOM RAIL STATIONARY	51126	WOOD	.500	.075
26	RAIL, BOTTOM RAIL OPERATING	51020	WOOD	8.594	1.719
25	ASSEMBLY, WHEEL	51020	WOOD	8.594	1.719
24	FILLER, BOTTOM RAIL OPERATING	51052	STEEL	-	-
23	BLOCK, RETAINING	51050	VINYL	.800	.731
22	FILLER, SILL	51013	ALUMINUM	-	-
21	SILL, INSIDE PIECE	50263	VINYL	2.300	1.774
20	SILL, OUTSIDE PIECE	50095	ALUMINUM	1.937	1.164
19	BREAK, THERMAL SILL	50154	ALUMINUM	.448	.3297
18	SCREW, 10 X 2.500"	50354	VINYL	1.000	1.930
17	NAIL, FINISH 4D	3620470	STEEL	-	-
16	NAIL, FINISH 1.500"	-	STEEL	-	-
15	PLATE, STRIKE	2573562	STEEL	-	-
14	INTERLOCK, OPERATING	51019	VINYL	.730	1.925
13	INTERLOCK, STATIONARY	51148	VINYL	.730	1.144
12	LOCK, REACH OUT	2573588	STEEL	-	-
11	JAMB, OPERATING SIDE	50022	WOOD	5.875	1.375
10	JAMB, STATIONARY SIDE	50017	WOOD	5.875	1.375
9	TRIM, JAMB	51751	WOOD	3.141	.344
8	HANDLE	2573514-5	BRASS	-	-
7	SEALANT, SILICONE	-	DC 791	-	-
6	SPACER, GLASS	20065	FLEXIBLE	.781	2.000
5	GLASS, HP	00054	-	-	-
4	STILE, SIDE	51022	WOOD	4.430	1.719
3	STILE, IRIM	51152	WOOD	2.000	.367
2	STOP, GLAZING SIDE	51125	WOOD	.500	.075
1	FLANGE, SIDE	50347	VINYL	1.644	.430
ITEM	DESCRIPTION	DRAWING	MATERIAL	HEIGHT	WIDTH

DRAWING REFERENCE LIST

## SECTION B-B



## PRODUCT RENEWED

ACCEPTANCE NO. 01-0803.11

EXPIRATION DATE September 30, 2006

By [Signature]  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE

APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE  
DATE October 19, 2000  
BY [Signature]  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE  
ACCEPTANCE NO. 00-0508.11

TITLE  
UNIT, FWG 80 STANDARD

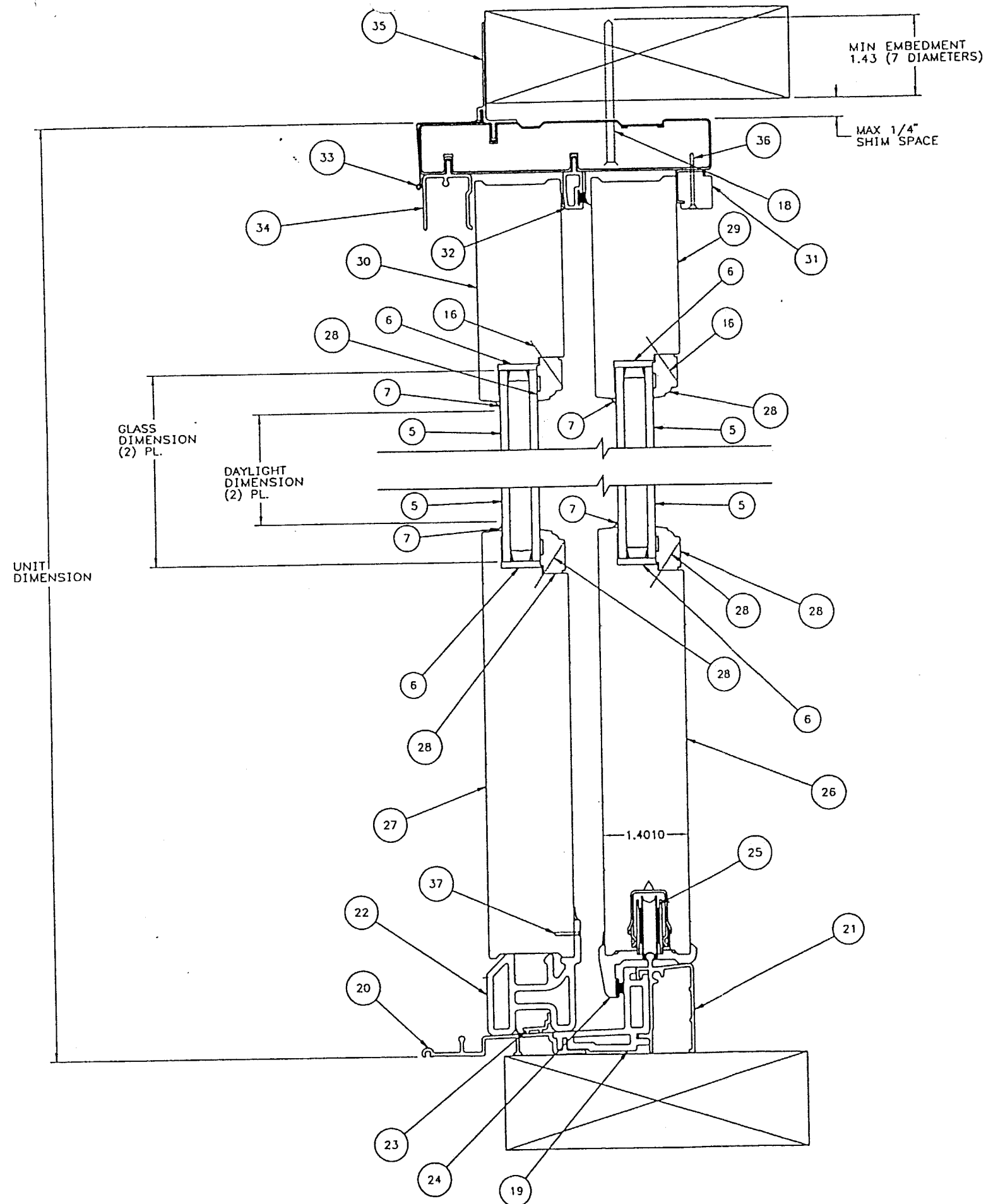
Andersen Corporation  
Boyport, Minnesota 55003

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APPROVE/DATE 2/7/00 DRAWING NUMBER  
SH. 2 OF 3 DADE-51170-80

FWG-6068	80.250	79.125	95.500
FWG-5068	90.250	79.125	95.500
UNIT	GLASS	DAYLIGHT	UNIT
DES.	DIMENSION	OPENING	DIMENSION
HEIGHT			



SECTION A-A

## PRODUCT RENEWED

ACCEPTANCE No. 01-0803-11

EXPIRATION DATE September 30, 2006

By [Signature]  
PRODUCT CONTROL DIVISION  
BUILDING CODE COMPLIANCE OFFICE

APPROVED AS COMPLYING WITH THE  
SOUTH FLORIDA BUILDING CODE  
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ACCEPTANCE NO. 00-0508-11

TITLE  
UNIT, FWG 80 STANDARD . . .

Andersen Corporation  
Bayport, Minnesota 55003

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APPROVE/DATE 2/7/00 DRAWING NUMBER  
DADE-51170-80  
SHT. 3 OF 3